



翔昱机械

石家庄翔昱机械有限公司

SHIJIAZHUANG XIANGYU MACHINERY CO.LTD



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01

公司介绍

COMPANY INTRODUCTION

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石家庄翔昱机械有限公司

SHIJIAZHUANG XIANGYU MACHINERY CO., LTD.

石家庄翔昱机械有限公司是专业从事焊管生产技术研发，焊管成套设备设计制造，焊管轧辊模具设计制造及其销售于一体的企业。

SHIJIAZHUANG XIANGYU MACHINERY CO., LTD. is an enterprise that integrates production and sales. It specializes in the research and development of welded pipe production technology, design and manufacture of complete sets of welded pipe equipment and welded pipe roll molds.

追求专业品质 创新永无止境

The pursuit of professional quality innovation is endless

公司介绍

COMPANY INTRODUCTION



- 公司位于河北省石家庄市赵县天山创科工业园区。
- 占地面积6000平方米，机加工车间3000平米，装配车间2000平米。
- 拥有36套各种机床，各种检测设备仪器齐全；



- The company is located in Tianshan Innovation and Technology Industrial Zone, Zhao County, Shijiazhuang, Hebei.
- The factory area is 6,000 square meters, including 3,000 square meters for the machining workshop and 2,000 square meters for the assembly workshop.
- The company has 36 sets of various machine tools and various testing equipment and instruments.

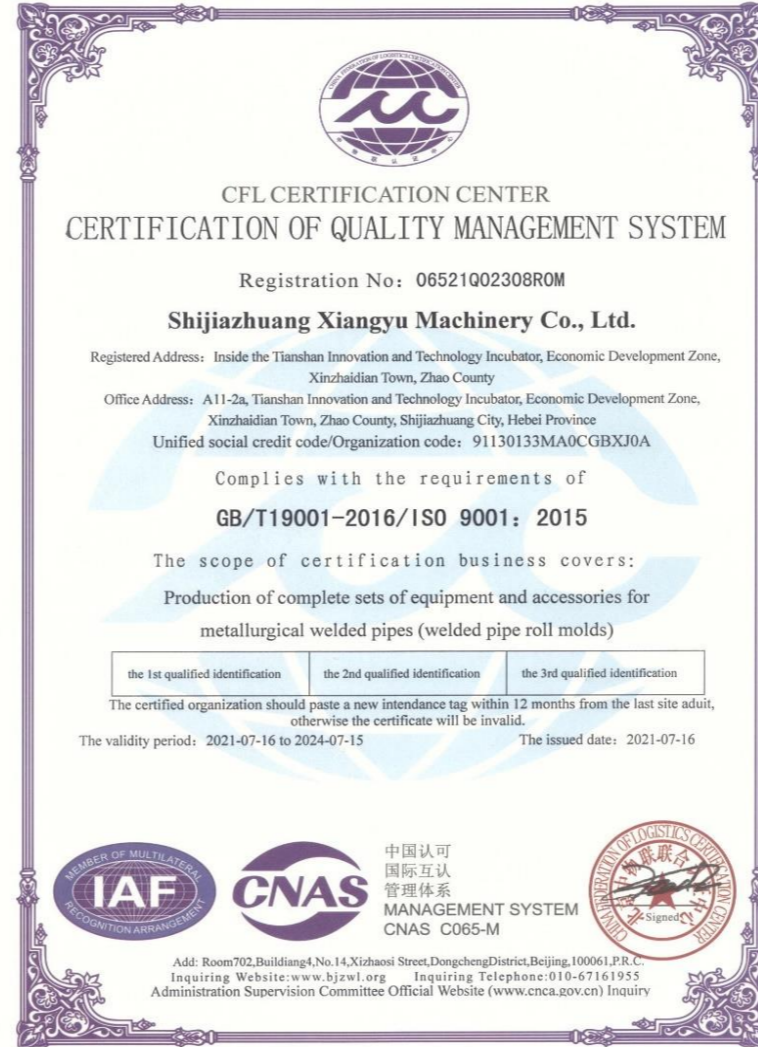
公司介绍

COMPANY INTRODUCTION



2018年版

No: 1831816



Version 2018

No: 1831816

- 公司为ISO9001质量管理体系认证单位, 从设计、生产、采购、装配严格执行该体系。
- 我们有一批高水平的专业技术团队, 为客户提供专业设计、制做、售后服务。
- The company has ISO9001 quality management system certification. This system is strictly implemented from design, production, procurement and assembly by us.
- We have a group of high-level professional and technical teams to provide professional design, manufacturing and after-sales service to our customer.



02

公司产品
COMPANY PRODUCT

公司产品

COMPANY PRODUCT



UNCOILER 开卷机

双锥液压式开卷机: Double cone hydraulic uncoiler:

液压张缩锥头结构: Hydraulic expansion and contraction cone structure

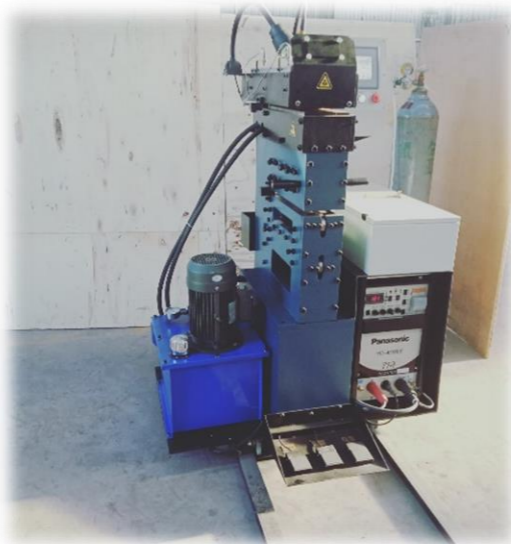
开卷机主要用于支承钢带卷。并将带钢顺利输送到储料仓内。锥头结构形式为平行四边形式液压涨缩，悬臂式卷筒。该机由主支座组成。锥头有制动阻尼装置（防止散料）及气路系统。

The uncoiler is mainly used to support steel coils. The strip is smoothly transported to the storage bin. The cone head structure is a hydraulic expansion and contraction in the form of parallel four sides, a cantilevered reel. The machine consists of a main support. The cone has a brake damping device (to prevent bulk material) and a pneumatic system.



公司产品

COMPANY PRODUCT



SHEAR BUTT WELDER

剪切对焊机

在焊管生产线上，一卷钢带向活套充料，当带尾进入剪切对焊机时夹紧钢带定位，剪刀落下，完成带尾剪切，然后行车移动，调出焊缝。当后一卷带头进入该设备的剪切系统时，夹紧钢带，剪切带头。将带头与带尾对齐，然后压紧带头和带尾，开始焊接。

In the welded pipe production line, a coil of steel strip is filled to the looper. When the tail is inserted into the shear butt welder, the steel strip is clamped, the cutting edge is lowered, the tail shearing is completed, and then the vehicle is moved to adjust the weld seam. When the next roll takes the lead into the shearing system of the device, the steel strip is clamped and the tape is cut. Align the leader with the tail, then press the leader and the end to start welding.

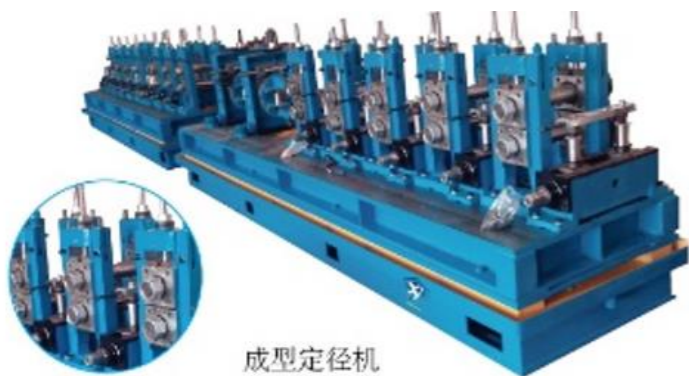
公司产品
COMPANY PRODUCT

HORIZONTAL LOOPER
卧式活套



公司产品

COMPANY PRODUCT



成型定径机



TUBE MILL/ WELDED PIPE EQUIPMENT

主机（成型定径机）

主机通过机械连续运动把钢带卷曲成形，然后高频焊接或其它焊接方式处理后，钢管冷却定径成型的主要设备。

The main equipment for cooling the sizing of the steel tube after the main body is crimped and formed by mechanical continuous motion, and then processed by high-frequency welding or other welding methods.



型号	直径	材质	带钢宽度	带钢厚度	功率	高频功率	成型方式	机架方式	成型
Model	(mm)Dia	Material	(mm)Width of Strip	(mm)Thickness of Strip	(Kw)power	(Kw)h.f.power	Forming Mode	Stand	(m/min)
HG610	273-610	普通碳素钢及低合金钢	850-1920	6.5-16	315 × 2+280 × 2	1200	辊式成型或排辊成型forming or cage-forming	龙门式 Portal-style	8--25
HG508	219-508		680-1590	6.5-16	200 × 2+250 × 2	1200			8--25
HG406	165-406	全钢	500-1270	5.5-14	200 × 4	1000	辊式成型		10--30
HG325	140-325		430-1010	3-12.7	160 × 4	1000			10--35
HG219	114-219	Common carbon steel	350-680	2-8	200 160	800	Roll-forming		10--40
HG165	76-165	180-520	2-6.5	160 132	600	20--50			
HG114	40-114	145-355	2-5.5	200	400	20--60			
HG76	20-76	or low alloy steel	60-240	1-4	132	300	20--120		
HG50	12-50	40-150	1-3.25	90	200	20--100			
HG32	12-32	38-102	0.5-2.5	55	100	20--80			
HG20	8-22	28-65	0.4-1.5	30	100	20--90			

COMPUTER FLYING SAW

电脑飞锯

电脑飞锯机是焊管生产线上的重要设备，它是在高速行进中自动高精度定尺锯切断各种形状的管材。由于采用了快速高精度的数字控制系统和精密的机械系统，定尺同步性能好，机械传动可靠，所以本机具有快速性能好，精度高的特点。

The computer flying saw machine is an important equipment in the welded pipe production line. It is an automatic high-precision fixed-length saw cutting all kinds of pipes at high speed. Thanks to the fast and high-precision digital control system and precise mechanical system, the fixed-length synchronization performance and mechanical transmission are reliable, so the machine has the characteristics of fast performance and high precision.



AUTOMATIC BALER 自动打包机

由滚道输送过来的钢管，下料方式为气缸翻料，成品管至打包一侧，废品管由飞锯给信号至另一侧废料框中。

The steel pipe conveyed from the raceway is cut by the cylinder, the finished pipe is to the packing side, and the waste pipe is signaled by the flying saw to the other side of the scrap frame.



ROLL MOLD

模具（轧辊模具）

轧辊模具应用于高频焊管机和冷弯机，各种钢管设备和冷弯型钢设备上生产的模具。

Roll molds are used in high-frequency pipe welding machines and cold bending machines, as well as in the production of various steel pipe equipment and cold-formed steel equipment.



03

服务承诺

SERVICE COMMITMENT

服务承诺

SERVICE COMMITMENT



- ✓ 售前：专业的销售人员为您详细讲解产品的功效与使用方法，并根据客户的不同情况为您进行创业预算与建议。
- ✓ Pre-sales: Professional salespeople will explain the efficacy and use methods of the product in detail, and make entrepreneurial budget and suggestions according to the different conditions of customers.

- ✓ 售中：资深专业人员及培训中心为您提供全面技术咨询与培训，充分了解产品的性能特点，现场培训实操演练，使您不仅买了设备，也掌握了技术。
- ✓ On-sale: Senior professionals and the training center provide you with comprehensive technical consultation and training, fully explain the performance characteristics of the product, and conduct on-site training and practical exercises, so that you not only buy the equipment, but also have the skill.

- ✓ 售后：特别配备一批专业过硬、经验丰富的服务人员进行全程跟踪服务，解答客户各种疑难问题，满足客户不同需求，还定期走访客户，帮助客户培训技术人员。
- ✓ After-sales: A group of professional and experienced service staff are specially equipped to provide full tracking service, answer various difficult questions of customers, meet different needs of customers, and regularly visit customers to help customers train technical personnel.

翔昱机械始终以诚信、共赢的心态，热情接待每一位用户，用高性价比的优质产品满足您投资需求。为您企业发展增添信心提供可靠的生产保障。雄厚的技术力量为客户专业设计和制作各种焊管设备。全体员工热情欢迎您的到访，实地考察，合作共赢，共创佳业。

We always welcome every user with an honest and win-win mentality, and meet your investment needs with cost-effective high-quality products. We can improve your confidence to your business development and provide reliable production guarantees. With our strong technical ability professionally designs and manufactures various welded pipe equipment for customers. We warmly welcome your visit, on-the-spot inspection to achieve win-win cooperation and create a better future.



商务合作

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THANK YOU

